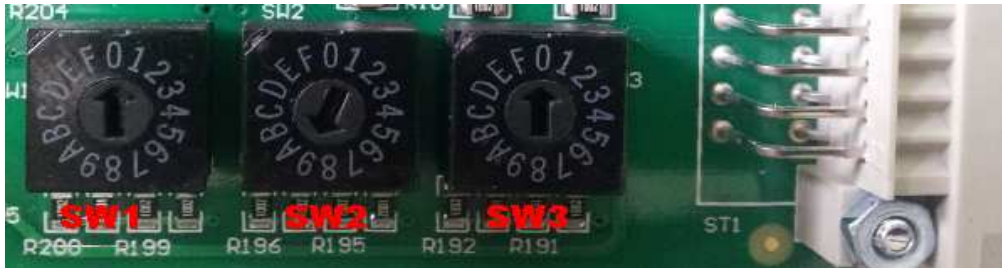


Addresses and configurations of I/O-cards are set each by three hexadecimal switches
SW1 - SW3



AD8 card article no. 601419/601613 and AD4/DA2 card article no. 601460/601614

	1	2	3	4	5	6	7	8
Card:	1	2	3	4	5	6	7	8
	SW 1 to 0	SW 1 to 0	SW 1 to 0	SW 1 to 0	SW 1 to 0	SW 1 to 0	SW 1 to 0	SW 1 to 0
	SW 2 to 2	SW 2 to 2	SW 2 to 2	SW 2 to 2	SW 2 to 2	SW 2 to 2	SW 2 to 2	SW 2 to 2
	SW 3 to 0	SW 3 to 2	SW 3 to 4	SW 3 to 6	SW 3 to 8	SW 3 to A	SW 3 to C	SW 3 to E

DA8 card article no. 601509/601615 in the 400X or 41XX (software version older than Ver. 5.0.0)

	1	2	3	4	5	6	7	8
Card:	1	2	3	4	5	6	7	8
	SW 1 to 8	SW 1 to 8	SW 1 to 8	SW 1 to 8	SW 1 to 8	SW 1 to 8	SW 1 to 8	SW 1 to 8
	SW 2 to 6	SW 2 to 6	SW 2 to 5	SW 2 to 5	SW 2 to 4	SW 2 to 4	SW 2 to 3	SW 2 to 3
	SW 3 to 8	SW 3 to 0	SW 3 to 8	SW 3 to 0	SW 3 to 8	SW 3 to 0	SW 3 to 8	SW 3 to 0

DA8 card article no. 601509/601615 in the 41XX (software version as of Ver. 5.0.0)

	1	2	3	4	5	6	7	8
Card:	1	2	3	4	5	6	7	8
	SW 1 to 0	SW 1 to 0	SW 1 to 0	SW 1 to 0	SW 1 to 0	SW 1 to 0	SW 1 to 0	SW 1 to 0
	SW 2 to 6	SW 2 to 6	SW 2 to 5	SW 2 to 5	SW 2 to 4	SW 2 to 4	SW 2 to 3	SW 2 to 3
	SW 3 to E	SW 3 to 6	SW 3 to E	SW 3 to 6	SW 3 to E	SW 3 to 6	SW 3 to E	SW 3 to 6

32-fold input card (IN32) article no. 601609/601611

	1	2	3	4	5	6	7	8
Card:	1	2	3	4	5	6	7	8
	SW 1 Info*	SW 1 Info*	SW 1 Info*	SW 1 Info*	SW 1 Info*	SW 1 Info*	SW 1 Info*	SW 1 Info*
	SW 2 to 9	SW 2 to 9	SW 2 to A	SW 2 to A	SW 2 to B	SW 2 to B	SW 2 to C	SW 2 to C
	SW 3 to 0	SW 3 to 8	SW 3 to 0	SW 3 to 8	SW 3 to 0	SW 3 to 8	SW 3 to 0	SW 3 to 8

* by the settings SW1 1 - 4 quickly debounced counter inputs can be activated. Delivery state is SW1 to 0

32-fold digital output card article no. 601712/601612 used as 32-fold output card in the 400X or (41XX software version older than Ver. 5.0.0)

Card:	1	2	3	4	5	6	7	8
	SW 1 to 8	SW 1 to 8	SW 1 to 8	SW 1 to 8	SW 1 to 8	SW 1 to 8	SW 1 to 8	SW 1 to 8
	SW 2 to E	SW 2 to E	SW 2 to E	SW 2 to E	SW 2 to E	SW 2 to E	SW 2 to E	SW 2 to E
	SW 3 to 0	SW 3 to 2	SW 3 to 4	SW 3 to 6	SW 3 to 8	SW 3 to A	SW 3 to C	SW 3 to E

32-fold digital output card article no. 601712/601612 used as 32-fold output card in the 41XX (software version as of Ver. 5.0.0)

Card:	1	2	3	4	5	6	7	8
	SW 1 to 0	SW 1 to 0	SW 1 to 0	SW 1 to 0	SW 1 to 0	SW 1 to 0	SW 1 to 0	SW 1 to 0
	SW 2 to E	SW 2 to E	SW 2 to E	SW 2 to E	SW 2 to E	SW 2 to E	SW 2 to E	SW 2 to E
	SW 3 to 0	SW 3 to 2	SW 3 to 4	SW 3 to 6	SW 3 to 8	SW 3 to A	SW 3 to C	SW 3 to E

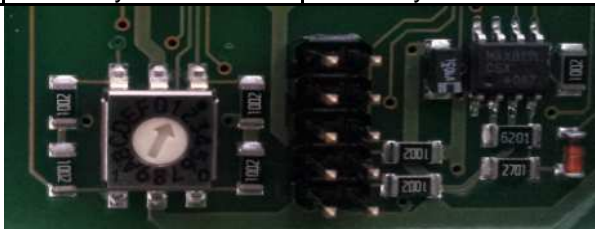
32-fold digital I/O card article no. 601712/601612 used as 32-fold I/O card (combi card) in the 41XX (software version as of Ver. 5.0.0)

Card:	1	2	3	4	5	6	7	8
	SW 1 Info**	SW 1 Info**	SW 1 Info**	SW 1 Info**	//	//	//	//
	SW 2 to 1	SW 2 to 1	SW 2 to 1	SW 2 to 1	//	//	//	//
	SW 3 to 0	SW 3 to 2	SW 3 to 4	SW 3 to 6	//	//	//	//

**** by the settings SW1 1 - 4 quickly debounced counter inputs can be activated. Delivery state is SW1 to 0**

24IN/16Out card article no. 601608

Card:	1	2	3	4
	Rotary switch to 1	Rotary switch to 2	Rotary switch to 3	Rotary switch to 4



Contact:

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Quality Management

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